



3/4 NPT  
DRILL TO 6.000  
DEPTH AS SHOWN

3/8 NPT (1 SIDE)  
3 PLACES

MATERIAL:

6061-T6  
QQ-A-225/8

1 1/2 ACCROSS FLAT  
HEX BAR

FINISH: RED ANODIZE



D2009 A

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REV. A

A JS 1/7/92 REDRAWN IN 6061-T6	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN			BASIC CODE		CONTRACT NO.				DART AERO ACCESSORIES INC. VANCOUVER CANADA	
	APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		DATE FEB 16 1992				205 HEATER	
	DESCRIPTION	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS				VALVE MANIFOLD	
	OF	GENERAL		LIMITS		CHECKED				CODE	
CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± W 3. PARALLELISM ± .0025 4. ECCENTRICITY ± .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		8J=MS20470AD 8B=MS20428AD				DWG NO. D2009 SCALE 1:1 SHT 1 OF 1		
REPORT ALL DISCREPANCIES — DO NOT SCALE											



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